

MAR 02 2018

Plw

001434



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-559-011

Job Sheet 173344



Part No: D206-559-011

Job Qty: 12 ea

Part Name: 206A/B Bearpaws



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/28/18

Job Tracking No:

Due Date: 3/30/18

Created By: Logan David

Type: **SOLD**

Description:

Note: DWG IIN-D206-559 REV L, DSI 9527 REV A IPP Rev:C 04.02.17 Blank size changed KJ/JLM IPP Rev:D 07-01-02 Was K10007 JLM IPP Rev:E 08-05-05 up a chg DD verified by:EC IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	3/30/18	3/30/18	0.00	0.00	Start Up Stores/Pkg-2		MAR 06 2018
160	Packaging	12 pcs	3/30/18	3/30/18	0.00	0.00	Packaging1-2		MAR 29 2018
170	QC	12 pcs	3/30/18	3/30/18	0.00	0.00	QC4		Smn
175	DC	12 pcs	3/30/18	3/30/18	0.00	0.00	DC		
180	Packaging	12 pcs	3/30/18	3/30/18	0.00	0.00	Packaging3-1		DAS Smn
190	QC21-FG	12 Ea	3/30/18	3/30/18	0.00	0.00	QC21		21

Part Op 175 - Photocopy bluefile and create labels per PPPD206-559-011 CHG007
Descriptions: 180 - Identify and pack for shipping as per PPPD206-559-011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	96 Ea (8 ea)	90-Start up Operation	5027724
AN4-20A	Bolt	96 Ea (8 ea)	90-Start up Operation	5017061
D2182B	Rubber Cushion - Black (\$Per Foot)	40.9920 ft (1.680 ea)	90-Start up Operation	5038941 (x8) 5012918 (x8)
D2274	Radius Block	96 Ea (8 ea)	90-Start up Operation	5054867
D2435	Bearpaw	24 Ea (2 ea)	90-Start up Operation	5048550
D2438	Clamp	48 Ea (4 ea)	90-Start up Operation	5048550
D2529	Washer	96 Ea (8 ea)	90-Start up Operation	5019348
MS21042L4	Nut	96 Ea (8 ea)	90-Start up Operation	5045901
NAS1149D0463J	Washer	192 Ea (16 ea)	90-Start up Operation	5027736
QS200-M44S	Clamp	24 Ea (2 ea)	90-Start up Operation	5048406



Container No: S052901



Part: D206-559-011

Job No: 173344

Serial No/Batch: S052901

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/20/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	96	675	0
	AN4-20A	96	376	0
	D2182B	20	4,738	0
	D2274	96	33	0
	D2435	24	0	0
	D2438	48	65	0
	D2529	96	2,832	0
	MS21042L4	96	3,876	0
	NAS1149D0463J	192	5,081	0
	QS200-M44S	24	12	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001434	S048467	AN4-17A	Bolt	S027724	ST343	96
001434	S048306	AN4-20A	Bolt	S017061	ST343	96
001434	S048429	D2182B050	Clamp Cushion Black 5.0 " Long	S048299	ST639	48
001434	S048138	D2529	Washer	S019348	ST008	96
001434	S048132	MS21042L4	Nut	S045901	ST303	96
001434	S048128	NAS1149D0463J	Washer	S027736	ST263	192
001434	S048431	QS200-M44S	Clamp	S048406	ST545	24

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D2435 5052411 x 20
5055428 x 4

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP